

OVERVIEW OF THE GLOBAL
WIN-WIN FUTURE

纵览全局 共赢未来

台州金霸胶带制造有限公司

TAIZHOU KINGPOWER RUBBER BELT MANUFACTURING CO., LTD



■ 公司简介/ABOUT US

台州金霸胶带制造有限公司专业生产汽车同步带，风扇带，V型带，无级变速带，各种工业同步带，橡胶输送同步带，以及聚氨酯带等各种橡胶辅件。公司采用先进设备，改良橡胶硫化工艺技术，高精度的模具设计，整装待发，以更优的产品持续进军橡胶皮带市场。

TAIZHOU KINGPOWER RUBBER BELT MANUFACTURING CO., LTD specialized in manufacturing Rubber belts (auto mobile timing belt, fan belt, v-belt, poly v-belt, various speed belt, industrial timing belt, rubber conveyor belt, PU belt) and relevant auto parts for 20 years. The company adopted advanced rubber vulcanized process, accurate model design, and modern scientific management system, with the purpose of quality enhancement, product innovation and customization.

'KINGPOWER'已通过ISO9001质量管理体系。公司产品远销美国，加拿大，新加坡，日本等世界各地，并以其较高质量和产品的多样性而受到国内外客户的一致好评.公司赋予创新品牌GOMTITECH go-to-market的新里程碑。

KINGPOWER modified product line and solid forklift tire has been developed with high-end production line and durable raw materials. All products were certified with ISO 9001 standard to be distributed worldwide, and the new brand GOMTITECH will be with new milestone in 2019.

■ 公司愿景/COMPANY VISION

公司正以人才为资本，管理为手段，效益为目标，质量为生命的经营理念朝着新的发展目标不断开拓进取。

KINGPOWER embraces the business philosophy of 'Talent is a treasure, Management is a connectional methodology, Efficiency is a goal and Quality is a core life'.

全体金霸成员竭诚欢迎中外客户惠顾，真诚地希望我们公司今后的商谈会给大家带来更多的互利合作的机会。

It is constantly stepping forward with the new development goals. We sincerely are looking forward to achieve more opportunities for mutual cooperation.

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■ WRAPPED V-BELT 包布V带

Classical Wrapped Belts/普通三角包布带

V-shape belts with surface covered with fabrics

V型带，表面包布



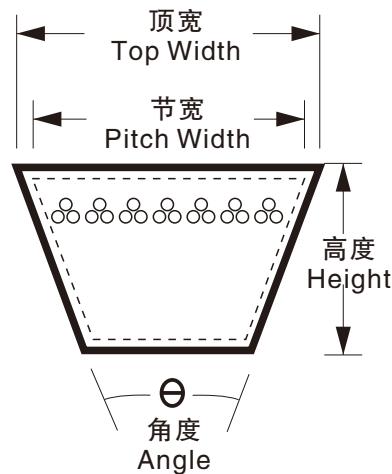
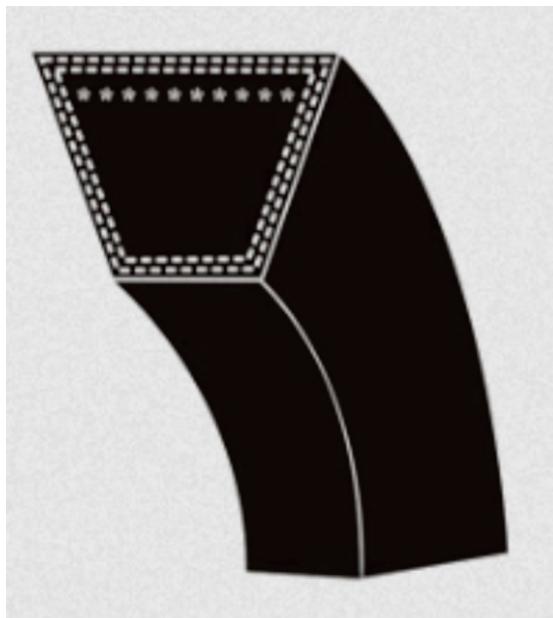
Features/特性

- Cover fabrics enhance durability by protecting the
- Unique designed cords enhance durability and length stability, which are excellent in wear, corrosion, and heat resistance.
- Used safely by preventing static electricity and enhances power transmission efficiency by reducing slip

通过包布层连接各部分组件使之成为一个整体, 保护其他的组件不受磨损和侵蚀增强皮带的耐久性。同时也保留其耐油耐高温防静电耐磨损的优势, 使皮带高效运转。

Construction/结构	Functions/功能	Materials/材料
1–Cover Fabric包布层	Protect inner parts of belts from strong abrasion on the pulley groove 连接各部分组件层位整体, 保护皮带内部免受皮带轮槽的强烈磨损	Cotton/ Synthetic Fabric 耐磨帆布/人造纤维
2–Tension Member 伸张层	Primary material for transferring power 承受V带在运转过程中产生的拉伸等应力, 是三角带的传动过程中的主要受力部分	Polyester, Aramid 涤纶和纤维
3–Top Compression Rubber 顶胶	Maintain belt shape (upper) 缓冲保护强力层	NR, CR
4–Adhesive Rubber 缓冲胶	Support& protect tension member adhesion 固定带芯的作用	NR, CR
5–Bottom Compression Rubber 底胶	Maintains belt shape(lower) 承受V带运转弯曲产生的压缩应力	NR, CR

*NR: Natural Rubber CR: Chloroprene Rubber

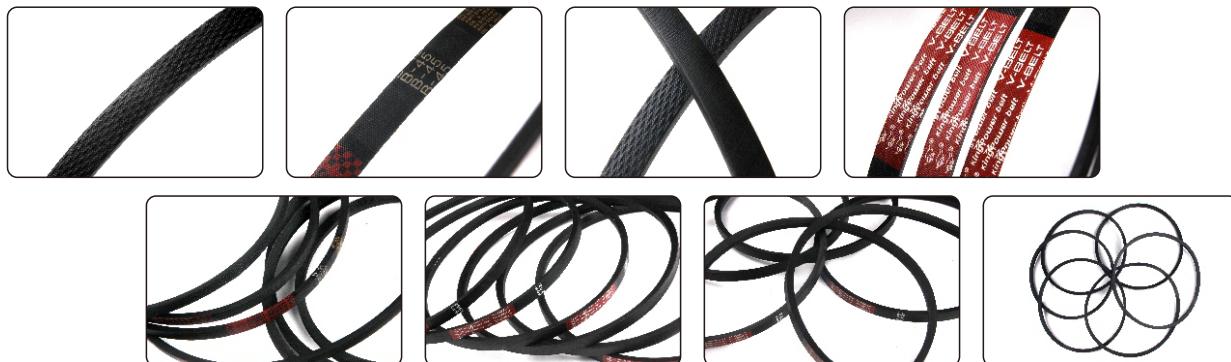


CLASSIC V-BELTS 常用三角带类型

型号 SIZE	顶宽(mm) TOP WIDTH	高度(mm) HEIGHT	角度 ANGLE	金霸可生产长度范围CAPACITY BY KINGPOWER	
				英寸(INCH)	毫米(MM)
Z (X)	10	6	40°	20-100	500-2500
A (X)	13	8	40°	20-200	500-5000
B (X)	17	11	40°	25-420	600-12000
C (X)	22	14	40°	35-420	800-12000
D	32	19	40°	40-420	1000-12000

Wedge Wrapped Belts 窄形包布带型号

型号 SIZE	顶宽(mm) TOP WIDTH	高度(mm) HEIGHT	角度 ANGLE	金霸可生产长度范围CAPACITY BY KINGPOWER	
				英寸(INCH)	毫米(MM)
3V (9N)	9.5	8	40°	25-150	600-4000
5V (15N)	16	13.5	40°	30-200	750-5000
8V (25N)	25	23	40°	30-400	750-12000
SPZ	9.7	8	40°	20-150	500-4000
SPA	12.7	10	40°	30-200	750-5000
SPB	16.3	13	40°	30-400	750-12000
SPC	22	18	40°	30-400	750-12000





■ RAW EDGE LAMINATED BELTS/五层布切边带

Features/特性

- Noise reduction 低噪音
- Prevents slippage 防止打滑
- Resistant to impact 耐冲击
- Resistant to heat, oil and wear 耐热，耐油，耐磨损



Construction/结构	Functions & Materials 功能和材料
1–Top fabric/顶层包布	Flexible features 特点灵活 Resistance to heat, oil and wear 耐热，耐油，耐磨损
2–Tension member 拉力构件	Made of high toughness and low tension wires, and provides superb flexibility and length stability. 由高度强韧的拉线和低拉伸线制成，提供高超的灵活性和长度稳定性
3–Compression rubber 压缩橡胶	Made of fiber-reinforced rubber compounds to ensure high durability and running fluency. 由增强的纤维橡胶化合物制成，具有高持久性和运行流畅性
4–Base Fabric 基层包布	Multi-layered design to reduce noise and keep working quietly 多层设计，具有极好的噪声吸收效果可以安静的运行



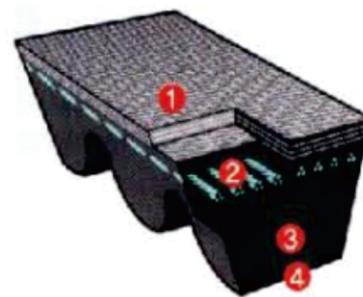


■ COGGED V-BELTS 齿形带

■ RAW EDGE COGGED BELTS/齿形带

V-belt with cog shaped grooves on the bottom, which enhances flexibility while top and bottom parts are covered with rubber fabric and exposed on sides

底部呈齿形状，底部和顶部包覆着纤维并延伸到两边



Automotive belts are designed for high speed and high-temperature conditions, which made of strength, flexible tension members and high-resistant rubber

汽车齿形带是专门为汽车在高速高温条件下使用而设计的特殊形状，由高强度，柔性的张力构件和耐热橡胶化合物制成的。

Construction/结构	Functions & Materials/功能和材料
1-Top fabric 顶层包布	Features flexibility and resistance to heat, oil and abrasion 灵活的特性并且耐热，耐油，耐磨损
2-Tension member 拉力构件	Made of strong cords with low stretch ability, high flexibility and length stability 由高度强韧的拉线盒低拉伸线制成，提供高度灵活性和长度持久性
3-Compression rubber 压缩橡胶	Made of fiber-reinforced rubber compounds/Features high durability and smooth running 由增强的纤维橡胶化合物制成/具有高度的耐久性和流畅的运行
4-Bottom fabric/基层包布	Made of flexible carcass, it functions to absorb shock and prevents rubber cracks. 由灵活的汽车卡斯制成，它具有吸收冲击，防止橡胶裂缝的功能

Features/特性

- Excellent durability and flexibility in vehicle engine as fan belt, alternator belt, A/C belt and etc.
卓越的耐用性和广泛的应用性
- Unique designed cords enhance durability and length stability
在驱动特别设计的绳索提高耐用性和长度稳定性
- Excellent in resistance against heat, oil and wear
具有良好的耐热，耐油和耐磨性能
- High power transmission efficiency and can be used on small pulleys
可用在小型滑轮上，且在高速运转中保持着良好的柔韧性和耐磨性
- Light weight and High performance during high speed rotation
轻便且在高速运转时，仍保持高性能状态。
- Assures uniform performance over the entire belt length for longer lifetime
在皮带拉伸过程中保持均匀的性能从而保证整个皮带的寿命



■ SIZE OF RAW EDGE COGGED V-BELTS FOR AUTOMOBILE 汽车齿形带型号

型号 SIZE	顶宽 TOP WIDTH	高度 HEIGHT	角度 ANGLE
Av10	10	8	40°
AV13	13	10	40°
AV15	15	9	40°
AV17	17	11	40°
AV20	20	14	40°



KINGPOWER SEPCIAL OPTIBELT MARATHON-1

APPLIANCE: LIGHT DEVICE/WATERPUMP OR A/C COMPRESSOR Optibelt

Marathon 1

针对汽车和重型车辆引擎的动务辅助装置而开发。

THE LOW ELONGATION WIRE HAS STRONGER TENSION TO RUN STABLY

以极低的延伸率提供卓越的张力性能。再加上精确的截面使其在光源设图示、水泵或空调压缩机上运作时极为安静。



KINGPOWER SEPCIAL Optibelt Marathon 2M=S

APPLIANCE: BEST CHOICE FOR COMMERCIAL VEHICLE BECAUSE OF LONG

LIFETIME & FREE MAINTENANCE Optibelt Marathon 2M=S

凭卓越的免维护性和持久力成为所有商用车的最佳选择。

ADVENTAGE: THIS BELT CAN BE USED IN SET AND NO NEED TO MEASURE BEFORE USE DESIGN. IT HAS ECONOMIC HIGH POWER TRANSFER RATIO AND HIGH ABILITY

精密地面上Marathon 2 M=S可用于无需测量即可配组使用，针对最高负荷而设计。其特点是经济、高效、及最佳性能保障。M=S可用于无需进一步度量的装置



■ BANDED BELTS 联组带

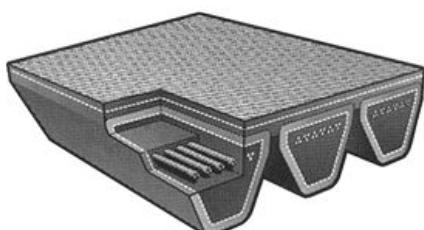
Features/特性

- Low noise when running and high transmission than poly v-belt
运行时噪音低，传动比多楔带高
- It's not lateral whip, spin or turn over when it's running like normal v-belt
当它像普通的V型皮带一样运行时，它不是横向摆动、旋转或翻转
- It always designed with deep pulley grooves are not required even on horizontal drives
即使在水平传动装置上，也不需要设计有深的拉槽
- Anti-static and heat resistant
抗静电耐热



Raw Edge Cogged Belts/齿形带

- Minimize temporary shock& vibration
使冲击和震动降到最低
- Prevent popping on the pulley torsion of belts
皮带在传动过程中不会被弹出或者扭转
- Stabilize tension 张力稳定
- Maintain the length stability 保持长度的稳定性



Wedge Belts/窄形带

- The belt has good effect in abrasion caused by length
不会因磨损而对长度造成影响
- Different among V-shaped
截面多样性
- Belts can be used on pulley to adjust based on requirement 按照需求可在滑轮上调节



Wrapped Belts/三角带

- Higher power transmission efficiency
具有高效传动率
- Use for small pulley 用于小型滑轮
- Space saving 节约空间
- Anti-heat/oil/wear
耐高温，耐油，耐摩擦



■ POLY V-RIBBED BELTS 多楔V带

V-ribbed belts can be circular rubber belts with a flat belt as its base and a longitudinal 40° trapezoidal wedge on its inner surface, and major working part depends on the side of wedge.

The thin and light belt body structure create good Flexibility. The working stress is small, which suits for the transmission with small diameter of pulley and can also drive multiple wheels.



多楔带是以平带为基体，内表面排布有纵向40° 等间距梯形楔的环形橡胶传动带，其工作面为楔的侧面。由于带体薄而轻，柔性好，结构合理，故工作应力小适应带轮直径小的传动，也可传动多个轮子。

Construction/结构	Functions/功能	Materials/材料
1-Top fabric/顶层包布	Protect internal tension member 保护内部的张力结构	Cotton/ Synthetic fabric 棉布/化纤面料
2-Tension member 张力组成部分	Primary material for transferring power 承受压缩应力，提高传动效率。	Polyester/Nylon 聚酯纤维/尼龙
3-Adhesion rubber 粘合橡胶	Support and protect adhesiveness of tension member 支撑和保护张力部件的密合	CR, EPDM
4-Compression rubber 底胶	Maintains belt shape and enhances side pressure维持带状增强侧压力	CR,EPDM



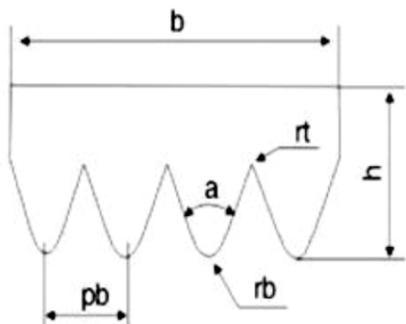
Features/特性

- High power transmission under operational conditions of high speed rotation, reverse bending and a small diameter pulley 在高速旋转的运行条件下实现高功率的传输,适用于小滑轮直径的反向弯曲
- Enhance power transmission efficiency by reducing slip during operation 通过降低在操作过程中的滑移提高动力的传递效率
- Maintain consistent tension during operation for cords of high modulus and low shrinkage 为高系数和低收缩率的运行中保持一致的张力
- Suitable for high-speed transmission, the belt speed can reach 40m/s with small vibration. 适应高速传动，带速可达40m/s且振动小, 发热少, 运转平稳.



- Excellent resistance to heat, oil & wear to keep longer lifetime.
耐热，耐油，耐磨，寿命更长
- The contact area and friction force between belt and pulley are larger, and the load distribution along the bandwidth is uniform, thus the transmission powerful is 30% higher than normal V-belt when the space is the same.
多楔带与带轮的接触面积和摩擦力较大，载荷沿带宽的分布较均匀，因而空间相同时比普通V带的传动功率高30%.
- Effective energy-saving节能效果明显

Categories: PH, PJ, PK, PL & PM 种类可分为PH,PJ,PK,PL,PM.



截型 Type	楔距 Pibsection	带高(厚) Thickness	齿高 Height	楔角 Angle	楔顶 Rib top	楔跟 Rib bottom	计算齿高 h
PH	1.6	3	1.33	40°	0.3	1.0	2.2
PJ	2.34	4	2.1	40°	0.3	0.2	3.21
PL	4.70	10	4.2	40°	0.3	0.4	6.46
PM	9.40	17	10.0	40°	0.3	0.5	12.91
PK	3.56	7	3.2	40°	0.3	0.3	4.89
尺寸SIZE (mm)							
2PK				786–905			
3PK				605–1215			
4PK				605–1520			
5PK				625–1885			
6PK				698–2535			
7PK				920–1580			
8PK				900–2585			
9PK				1215–4145			
10PK				1215–1768			
11PK				1215–2055			
12PK				1165–2350			
7DPK				905			



■ TIMING BELTS 同步带

■ INDUSTRIAL TIMING BELTS/工业同步带

Timing belts drive function synchronously like a gear or chain, therefore they are called synchronous belts.
同步带的功能是通过像链条或者传动一样同时运转，因此他们被叫做链条传动带。



Construction/结构	Functions/功能	Materials/材料
1-Rear rubber 后胶	Protect tension member 保护张力构件	CR, HNBR
2-Tension member 张力构件	Primary material for transferring power 为传递动力提供主要的原材料	Glass Fiber 玻璃纤维
3-Teeth rubber 齿胶	Protect tension member & maintain belt shape 保护张力构件/维持皮带形状	CR,HNBR
4-Bottom fabric 底部包布	Maintain belt and teeth shape 维持皮带和齿的形状	Nylon 尼龙

* HNBR: Hydrogenated Nitrile Butadiene Rubber CR: Chloroprene Rubber

Features/特性



- Solves potential problems caused by conventional metal chain 可以解决通过使用传统的金属链条而引发的潜在问题
- Easily designed to span the distance between drive pulley sand main retain constant tension. 很轻易的设计跨越的驱动皮带轮之间的距离，并保持定的率传输效率
- Prevents belt elasticity by using glass fibers for the tension member 使用玻璃纤维的张力构件
- Excellent in resistance against heat, oil and wear. 优良的耐热，耐油和耐磨损
- Guarantees high- power transmission efficiency under driving conditions of high speed and severe temperature fluctuation 高速驱动条件和严格的温度波动下保证高功率传输效率
- Stable performance at high- speed rotation 在高速旋转的过程中显示出稳定的性能来防止皮带弹性



■ PU TIMING BELTS/PU同步带

The inner core of the PU timing belt generally has a galvanized steel wire, a copper-plated steel wire, a Kavra wire core, a glass fiber core, and a PU rubber layer is attached. It can be divided into single-sided toothed belt (single-axis drive) and double-sided toothed belt (multi-axis or reverse drive).

Pu同步带内芯一般有镀锌钢丝, 镀铜钢丝, 卡芙拉线芯, 玻璃纤维线芯等, 外附PU胶层; 分为单面齿带(单轴传动)和双面齿带(多轴或反向传动)两种类型

型号 Type	P	H	Ht
T5	5	2.2	1.2
T10	10	4.5	2.5
T20	20	8	5

型号 Type	P	H	Ht
RPP5M	5	3.8	2
RPP8M	8	5.4	3.2
RPP14M	14	10	6

型号 Type	P	H	Ht
STD5M	5	3.4	1.91
STD8M	8	5.1	3.05
STD20M	20	13.2	8.4

Timing Belts can also be added with PU, rubber (black glue, white glue, green glue, red glue), high temperature resistant rubber, high wear resistant rubber, all kinds of PVC conveyor belt, sponge (common sponge, hardness sponge, with cloth sponge), synchronous belt plus and minus cloth, drilling, milling and other deep processing.

同步带还能作加PU、加橡胶（黑胶、白胶、绿胶、红胶）、加耐高温橡胶、加高耐磨橡胶、各类PVC输送带、海绵（普通海绵、硬度海棉、带布海绵）、同步带正反加布、打孔、铣齿等深加工。

Features/特性

– The PU timing belt is meshed with the tooth grooves of the pulley to transmit motion and power, and thus has various advantages of gear transmission, chain transmission and belt transmission.

Pu同步带采取带齿与带轮的齿槽相啮合传递运动和动力，因而具有齿轮传动, 链传动和平带传动的各种优点

– High wear resistance ensures to maintain good motion in the transmission. 较高抗磨损能力，保证其在传动中仍然保持良好的运动能力
– The tolerance is small. 公差较小





TYPE OF SYNCHRONOUS BELTS 同步带型号

截型 Type	节距 (mm) Pitch pb	齿高(mm) Teeth height	带高(mm) Thickness	齿数 Teeth number
MXL	20.32	0.51	1.14	26-347
XL	5.080	1.27	2.30	26-216
L	9.525	1.91	3.60	30-148
H	12.70	2.29	4.30	29-600
XH	22.225	6.53	11.20	53-320
XXH	31.750	9.53	15.70	56-240
T2.5	2.5	0.70	1.30	48-451
T5	5	1.20	2.20	20-204
T10	10	2.50	4.50	26-350
T20	20	5.00	8.50	54-380
At5	5	1.20	2.70	45-165
At10	10	2.50	5.00	50-160
At20	20	5	8	54-380
ZA	9.525	1.91	4.10	30-148
3M	3	1.17	2.40	27-250
5M	5	2.06	3.80	40-256
8M	8	3.36	6.00	41-390
14M	14	6.02	10.00	69-309
20M	20	8.40	13.20	100-330
S3M	3	1.14	1.90	40-268
S4.5M	4.5	1.17	2.81	36-178
S5M	5	1.91	3.40	51-200
S8M	8	3.05	5.30	47-830
S14M	14	5.30	10.20	72-358



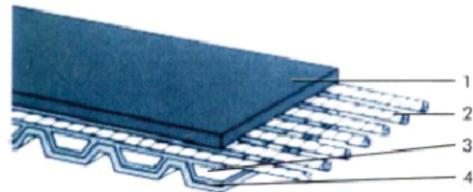


■ AUTO-TIMING BELTS/汽车同步带

Timing belts have mainly been used for automotive overhead camshaft (OHC) drives and guarantee variable speed change and high temperature drive conditions.

These belts have many advantages over conventional chain and gear drives.

同步带主要用于汽车顶置凸轮轴(OHC)驱动器并且保证多种变速和高温驱动运行的条件。这些皮带相比于传统的链条和齿轮驱动器有着许多的优势。



Construction/结构	Functions/功能	Materials/材料
1–Rear rubber 后胶	Protect tension member 保护张力构件	CR, HNBR
2–Tension member 张力构件	Primary material for transferring power 为传递动力提供主要的原材料	Glass Fiber 玻璃纤维
3–Teeth rubber 齿胶	Protect tension member & maintain belt shape 保护张力构件/维持皮带形状	CR,HNBR
4–Bottom fabric 底部包布	Maintain belt and teeth shape 维持皮带和齿的形状	Nylon 尼龙

Features/特性



- Running quiet 运行更安静
- No lubrication needed 无需润滑
- Non-slip engagement 防滑结合
- Economical operation 运行更经济
- Excellent mechanical efficiency 优良的机械效率
- Fiberglass cords has high tensile strength and excellent flexibility, which eliminates belt stretching 玻璃纤维具有较高的拉伸强度，优异的柔韧性，从而消除了皮带的拉伸
- Excellent heat and oil resistance, adhesion both on tensile member and teeth fabric 拉伸构件和齿形包布上都具有优越的耐热，耐油性和粘合性
- Excellent wear-resistant and low friction ensure long service life 优良的耐磨性，低摩擦系数确保使用寿命长

KINGPOWER AUTO TIMING BELT IS DEVELOPED FOR VEHICEL ENGINE CAMSHAFT TRANSMISSION THE SECTION AND STRUCTURE OF THIS HIGH PERFORMANCE TRANSMISSION BELT WAS MADE OF THE NEW EXTENSION TO THE ENGINE

KINGPOWER ZRK针对机动车引擎里的凸轮轴传动而开发。该款高性能传动带的截面和皮带构造堪称完美,每一个细节都精益求精。



BELT SECTION/皮带截面	PULLEY TEETH SECTION/带轮槽剖面	EXAMPLE/应用实例
		Audi, Citroen, Fiat, Ford, Mazda, Peugeot, Volvo, Opel/Vauxhall, Renault, VW
		Audi, Fiat, Ford, Lodo, Lancla, Mitsubishi, Opel/Vauxhall, Rover, VW
		Fiaf,vw
		Audi, Fiat, Ford, Opel/Vauxhall, Peugeot, Porsche, Renault, Volvo, VW
		Audi, Bedford,I Mitsubishi, VW
		Audi VW
		Bmw,Citroen,Honda, Mazda,Opel/Vauxhall, Porsche, Renlault, Rover, Volvo, VW
		Ford. Lada, Volvo
		Opel/ Vauxhall (Ms Unleserlich)
		Daihatsu. Honda, MazdaMitsubishi, Renault, Rover, Suzuki, Volvo
		Daihatsu Mazda,Nissan. Rover,Suba ru, Suzuki
		Mazda, Toyota
		Audi, Ferrari,Fiat Lancla, Land-Rover, VW
		Fiat, Lancia
		Citroen, Fiat,Rover Ford, Peugeot,Rover



■ MOTORCYCLE BELTS/摩托车带

are resistant to oil and high capacity makes machines running stable and less noisy. Strong tensile member and transfer modules provide high power transmission to keep long lifetime.

摩托车专用皮带具有高耐油能力并且使机器运行稳定，噪音低。高功率传输能力，强力拉伸构件和横向模量提供了高马力额定值。皮带底部的齿形设计增加了传动功率使得皮带经久耐用。



规格SIZE	车型TYPE	规格SIZE	车型TYPE
20x9.5x698	豪迈125型	16.5x8.5x738	
16.6x8.5x738	光阳90型号	16x8.5x745	
17.5x8.5x723	易初XF90T	19.5x9x760	迪飞/风速125型号
16.9x8.0x666	长春AF50型	17x8.5x790	
11x9x594		15.5x8.5x800	
11x650		16.5x8.5x802	
20x9.5x786		17.7x9x810	
15.5x7.5x642		19x10x818	

规格SIZE	车型TYPE	规格SIZE	车型TYPE
14x8.0x664		17x8.5x880	旋风90型
16.8x8.5x666		13x8x1097	豪华霸伏助动车
18x9.0x667		13x8x1000	普通霸伏助动车
14.5x8x674		14x7x1097	阳光助动车
18x10x690		13x8x1014	嘉陵50型
18x8.5x700		15x8x1025	
18x8.5x730		15x9x1130	飞龙王子
15x8.5x733		11x9x1143	

■ FORKLIFT SOLID TIRES/叉车实心轮胎



- EUROSOF-AP 系列
- EUROSOF-WP 系列
- SOLID STAR-WP 系列
- HALO-EUROSOF,HALO-SOLID 系列
- SOLID STAR-WP-N 花纹系列
- EUROSOF-RT 系列



充气形态式实心轮胎采用国家标准轮辋，可与充气轮胎互换。与充气轮胎相比，具有耐磨，使用寿命长、滚动阻力小、能耗低、耐刺破、安全性好等特点，有更高的性能价格比，在低速，高负荷运行车辆领域，是充气胎的换代产品。与同类产品相比，其独特的三层胶料及胎侧反弧结构设计，有效吸收震动能量，体现人性化设计，引领国际实心胎技术潮流；坚韧的基部胶，钢环加强，有效杜绝滑圈现象。

轮胎规格SIZE	重量WEIGHT(KG)	轮辋RIMS
4.00-8	11.00	3.00D
5.00-8	17.20	3.00D/3.25I
18X7-8	21.80	4.33R
6.00-9	28.20	4.00E
6.50-10	38.00	5.00F
7.00-12	48.30	5.00S
28x9-15(8.15-15)	64.50	7.00
8.25-12	71.50	5.00S
8.25-15	91.50	6.500
16X6-8	18.65	4.33R
21X8-9	34.60	6.00E
250-15	71.00	7.50
300-15	112.00	8.00
23X9-10	50.00	6.50F
27X10-12	77.00	8.00G
15X41/2-8	10.00	3.00D
200/50-10	25.00	6.50F
825-20	128.80	6.5/7.0
900-20	128.80	6.5/7.0
1000-20	184.20	7.5/8.0



■ SPECIALLY BELTS/其他皮带



Agricultural V-Belts /农机带

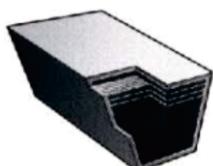
Agricultural V-belts are made of synthetic rubber with superior resistance against climate change, which provides high performance in bending process because of reinforced laminated fabrics.

农用V带由超级耐热和耐气候的合成橡胶制作而成，且包布由特殊的复合面料加固而成，因此这类皮带反向弯曲运作中有着杰出的表现。

KINGPOWER developed own 'GREEN' agricultural belts with special-designed structure in aramid cords. It has powerful function in loading and anti-impacting with tensile strength and low shrinkages, which are also effective in driving, cropping, transportation, cutting and hydrostatic transmission.

金霸自主研发的‘绿色’农用带由特殊结构的超强芳纶帘线制作而成，在抗冲击，荷载方面有着卓越的抗拉强度和低收缩性，在驾驶，收割，输送，切割以及静压传动效果突出。

PERFORMANCE COMPARISON OF AGRICULTURAL V-BELTS				
Grade/类别	Flexibility/灵活性	Strength/拉力	Elongation Rate/伸展率	Applications/应用范围
Classic/经典	Good/好	Good/好	Good/好	Power Plough Threshed/电源
Red/红色	Excellent/优良	Good/好	Good/好	Binder Combine/粘合剂结合
Green/绿色	Excellent/优良	Excellent/优良	Excellent/优良	Planter Combine/种植结合



■ Open-ended Belts/开口带

This type of belt can be set without disassembling and connect with joint easily



■ Conveyor Belts/输送带

It consists of two or more pulleys, with an endless loop of carrying medium the conveyor belt that rotates about them



■ Variable Speed Belts/变速带

Power transmission belt for variable speed pulley have separable parts



INSPECTION 检查清单-1

TENSION 张力

- TENSION SYSTEM 张力系统
- POLY V-BELT STRUCTURE 皮带构造

BELT TOP DAMAGE 皮带顶层的损坏

- REVERSE BENT IDLER 反向弯曲惰轮
- THE BEARING OF REVERSE BENT IDLER 反向弯曲惰轮轴承

POLY V-BELT TOP SURFACE 皮带顶面

BELT SURFACE WEAR OFF 带楔截面磨损

BELT CRACK AND SPALLATION 裂缝和散裂

- STUFF IN BELT 皮带内有异物
- BEARING WEAR OFF OR BREAK 轴承磨损或断裂
- BELT PULLEY BALANCE DEGREE 带轮平行度
- AGING 老化

POLLUTION 污染

- ENGIN OR PARTS LEAK 引擎或部件泄露

WORKING NOISE 工作噪音

- TENSION 张力
- BELT PULLEY LANCE DEGREE 带轮平行度
- POLLUTION 污染

■ INSPECTION 每次检查



ISSUE-1: HARDEN, FLANK WEAR 硬化、磨光侧面

1. TENSION IS INCORRECT 张力不正确
2. BELT REINFORCEMENT WAS DAMAGED BECAUSE OF WRONG INSTALLATION 由于错误安装引起皮带加强部分受损

REMEDIAL SOLUTION-1/补救措施

- CHANGE BELT AND ADJUST CORRECT TENSION 更换皮带设置正确张力
- CHANGE BELT AND INSTALL BELT CORRECTLY 更换皮带并正确安装



ISSUE-2: WORKING BELT NOISE/皮带工作噪音

1. LOW TENSION 张力过低
2. EXCEED OF LIFETIME 超过使用寿命

REMEDIAL SOLUTION-2/补求措施

- TENSION BELT OR CHANGE BELT 重新张紧或更换皮带
- CHANGE BELT 更换皮带



ISSUE-3: BELT BREAK AFTER SHORT TIME WORKING 短暂工作后皮带即断裂

1. BELT REINFORCED WIRE DAMAGED BECAUSE OF WRONG INSTALLATION 由于错误安装引起皮带加强部分受损
2. HIGH TENSION 张力过高

REMEDIAL SOLUTION-3/补求措施

- CHANGE BELT AND INSTALL BELT CORRECTLY 更换皮带并正确安装
- CHANGE BELT AND ADJUST CORRECT TENSION 更换皮带设置正确



ISSUE-4: BELT WORN INPROPORTIONATE 截面磨损不均

1. PULLEYS ARE NOT PARALLEL 带轮不平行
2. BELT HIGHLY VIBRABILITY 皮带振动过高

REMEDIAL SOLUTION-4/补求措施

- CHECK TRANSMISSION SYSTEM, ADJUST PLLEY AND CHANGE PULLEY IF INECESSAR CHANGE BELT 检查传动, 校正未确安装的带轮位置, 如有必要予以更换; 更换皮带
- CHECK TENSION, TENSIL OR CHANGE PULLEY IF NECESSARY 检查张力, 如有必要重新紧皮带或更换



ISSUE-5: BELT RIB HAS CRACK OR SPALLING 皮带带楔处出现裂缝或层裂

1. TENSION IS HIGH OR LOW 皮带张力过低/高
2. EXCEEEO OF LIFETIME 超过使用寿命
3. STUFF 异物

REMEDIAL SOLUTION-5/补求措施

- CHANGE BELT AND ADJUST CORRECT TENSION 更换皮带, 设置正确张力
- CHANGE BELT 更换皮带



ISSUE-6: POLLUTION/皮带受污染

1. ENGIN OR PARTS LEAK,OIL OR ANTI-FREEZING LIQUID 引擎或零件出现泄漏(如漏油,防冻剂泄露等)

REMEDIAL SOLUTION-6/补求措施

- STOP LEAK CHANGE BELT 阻止泄漏, 更换皮带

IT IS ALWAYS HELPFUL IN TRANSMISSION SYSTEM OF CAR, COMMERCIAL VEHICLE AND BUS ETC. ALSO IT WORKS WITH LOWER VIBRABILITY FOR GENERATOR, A/C COMPRESS OR POWER STEERING PUMP AND TURBOCHARGER

多用于汽车、商用车和巴士内的传动辅助装置。
可降低振动, 让发电机、空调压缩机、动力转向泵和涡轮增压器正常运转。





INSPECTION LIST 检查清单-2

INSPECTION每次检查

REPLACEMENT PERIOD更换间隔

TENSION 张力

- TENSION SYSTEM张力系统
- POLY V-BELT STRUCTURE皮带构造

BELT TOP DAMAGE皮带顶层的损坏

- GUIDE PULLEY导轮
- TENSION IDLER PULLEY张紧惰轮
- STUFF异物

BALANCE DEGREE OF PULLEY带轮的平行度

CRACK/ SPALLING裂缝/层裂

- TIMING PULLEY同步皮带轮
- ENGIN PARTS引擎部件STUFF异物
- PULLEY BALANCE DEGREE带轮的平行度

BELT SIDE WEAR边缘磨损

- PULLEY 滑轮
- LANCE DEGREE带轮的平行度
- FLANGE PULLEY凸缘轮

POLLUTION污染

- ENGIN OIL LEAK发动机油污等物质

WORKING NOISE工作噪音

- TENSION张力
- ENGIN PARTS引擎部件
- PULLEY BALANCE DEGREE带轮的平行度
- IDLER PULLEY TENSION IDLER PULLEY导轮/张紧惰轮

■ INSPECTION 每次检查

CORRECT USAGE OF ALL PARTS KEPT KINGPOWER BELT WITH HIGH POWER TRANSMISSION AND LONG LIFETIME
所有部件的正确使用确保了KINGPOWER ZRK卓越的传动性能和使用寿命。

QUESTION-REASON-REMEDIAL SOLUTION问题-原因-补救措施



ISSUE-1: NOISE/噪音

1. HIGH TENSION: BELT MAKES BIG NOISE WHEN WORKING
张力太大皮带发出很大噪音或刺耳声
2. LOWER TENSION: WORKING BELT HIT PROTECTIVE DEVICE
张力太小
皮带碰到传动防护装置

REMEDIAL SOLUTION-1/补求措施

1. ADJUST CORRECT TENSION设置正确的张力



ISSUE-2: BELT TEETH AND FABRIC BREAKOFF带齿和强物脱落

1. ENGIN OR ENGIN PARTS LEAK OIL OR ANTIFREEZE FLUID
引擎或引擎配件发生泄漏(如漏油, 防冻剂泄漏等)

REMEDIAL SOLUTION-2/补求措施

- STOP LEAKING AND CHANGE BELT阻止泄漏, 更换皮带



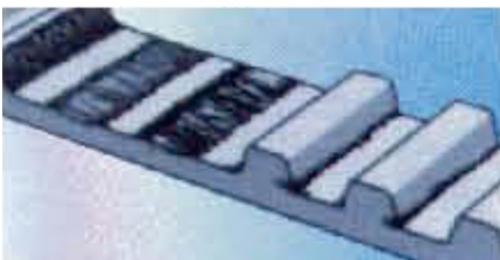
ISSUE-3: SYSTEM PART APPEARS WORKING FAULT

系统零件出现故障

1. BEARING BREAK OFF轴承松脱
2. WORKING SURFACE DAMAGED工作表面损坏

REMEDIAL SOLUTION-3/补求措施

- CHANGE GUIDE PULLEY, TENSION ROLLER OR GUIDE ROLLER
更换导轮, 张力辊和域导辊

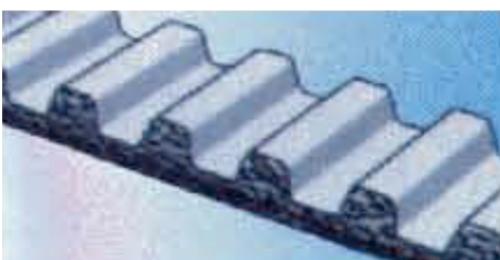


ISSUE-4: GEAR WORN/BASE CRACK AND TEETH BREAK OFF 轮齿磨损/基层出现裂缝，轮齿脱落

1. TENSION IS HIGH OR LOW 张力过大/小
2. STUFF ENTERS INSIDE BETWEEN BELT AND GEAR 异物进入
3. TIMING BELT OR IDLER PULLEY LOCKED 同步不定期/惰轮卡位

REMEDIAL SOLUTION-4/补求措施

- CLEAR OUT THE STUFF 取出异物
- CHECKING IF THE TRANSMISSION PROTECTIVE DEVICE INSTALLED CORRECTLY OR NOT 检查传动防护装置安装是否正确
- CHECK THE REASON (THE BEARING FAULT) AND CHANGE BELT 确定原因(如轴承出现故障)并纠正，更换皮带



ISSUE-5: BELT SIDE WEAR/边缘磨损

1. PULLEY AND IDLER PULLEY ARE NOT PARALLEL AND BELT IS WORKING ON THE PULLEY SIDE ONLY 滑轮/惰轮轴不平行；皮带巾在滑轮边缘工作
2. PULLEY AND IDLER PULLEY ARE NOT INSTALLED CORRECTLY AND BELT IS WORKING ONLY ON THE PULLEY SIDE 滑轮/惰轮未正确安装；皮带贴在滑轮边缘工作
3. FLANGED SHAFT PULLEY APPEARS FAULT 凸轴轮的凸轴出现故障
4. PULLEY OR IDLER PULLEY BREAKOFF 滑轮惰轮轴承松脱

REMEDIAL SOLUTION-5/补求措施

- SOLUTION FOR 1 AND 2: CHECK TRANSMISSION AND INSTALL PULLEY POSITION CORRECTLY 检查传动，把未正确安装的滑轮进行位置校正，有必要的更换滑轮位置
- SOLUTION FOR 3 AND 4: CHANGE PARTS 更换必要的部件



ISSUE-6: BELT TEETH DAMAGED/带齿损坏

1. SOME STUFF BETWEEN BELT AND PULLEY

2. TIMING PULLET TEETH DAMAGED CAUSED BY STUFF OR INSTALLATION TOOLS

3. TIMING BELT DAMAGED BEFORE OR AFTER INSTALLATION

REMEDIAL SOLUTION-6/补求措施

- TAKE OFF STUFF, CHANGE BELT AND CHECK IF THE TRANSMISSION PROTECTIVE DEVICE INSTALLED CORRECTLY OR NOT 取出异物，更换皮带，检查防护装置的安装是否正确
- CHANGE DAMAGED TIMING BELT PULLEY AND CHANGE BELT TO BE INSTALLED CORRECTLY 更换损坏的同步带滑轮，更换皮带并正确安装
- CHANGE BELT AND INSTALL IT CORRECTLY 更换皮带并正确安装



ISSUE-7: TIMING BELT TEETH GROOV WORN

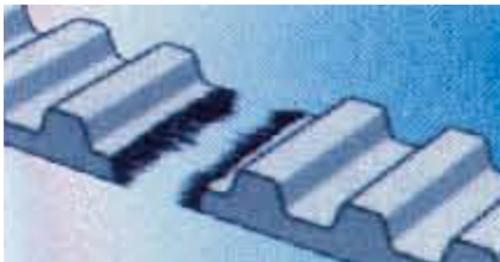
面向织物的齿面发生磨损

1. TENSION SET TOO HIGH

2. TIMING PULLEY WORN

REMEDIAL SOLUTION-9/补求措施

- CHANGE BELT AND SET CORRECT TENSION /
- CHAGNE TIMING PULLEY AND BELT



ISSUE-8: TIMING BELT BREAK 同步带断裂

1. SOME STUFF IN TRANSMISSION DEVICE
传动装置中出现异物
2. POLLUTION EFFECTION 污染物的影响
3. HIGH TENSION 预张紧力过大
4. TIMING BELT TURNUP BEFORE OR AFTER INSTALLATION 皮带巡装前或安装时出现卷边

REMEDIAL SOLUTION-8/补救措施

- CLEAN OUT OF THE STUFF AND CHANGE BELT 取出异物杂质，更换皮带
- CHANGE BELT, CHECK TRANSMISSION PROTECTIVE DEVICE INSTALLED CORRECTLY OR NOT
更换皮带，检查防护装置是否安装正确
- CHANGE BELT. SET CORRECT TENSION 更换皮带，设置正确的张力
- CHANGE BELT AND INSTALL BELT CORRECT
更换皮带并正确安装

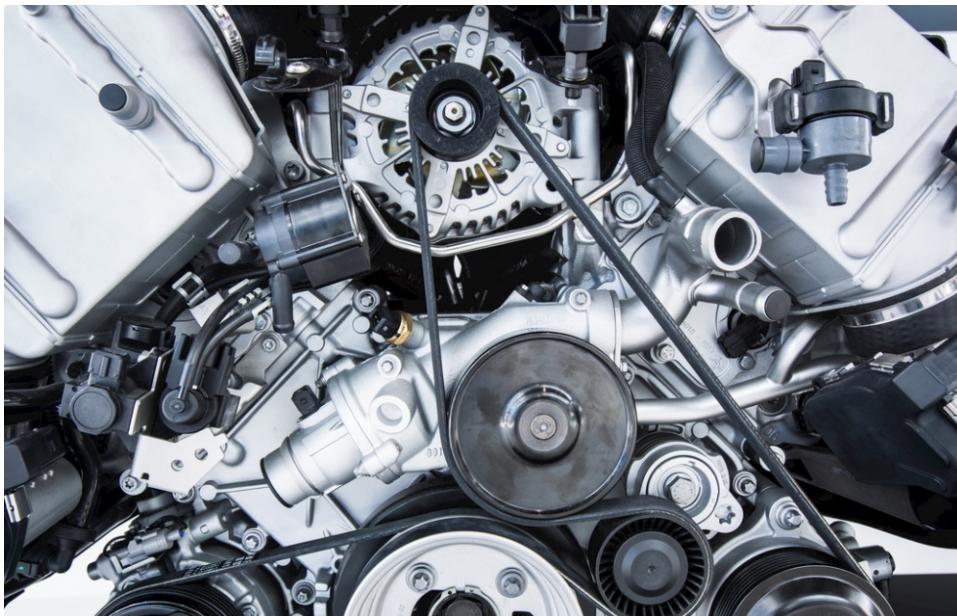


ISSUE-9: BELT TEETH DAMAGED/带齿损坏 BELT TOP SIDE WEAR 顶层磨损

1. WORKING CONDITION WITH HIGH/LOW TEMPERATURE 周围温度过高/低
2. POLLUTION EFFECTION 污染物的影响
3. DAMAGE IDLER PULLEY OR BREAKOFF 后面的惰轮轴承磨损或脱落
4. AGING 老化

REMEDIAL SOLUTION-7/补救措施

- CHECKING REASON AND CORRECT IT AND CHANGE BELT 确定原因(如检查引擎制冷)并纠正，更换皮带
- CHANGE BELT, CHECK TRANSMISSION PROTECTIVE DEVICE
更换皮带，检查传动防护装置安装是否正确
INSTALLED CORRECTLY OR NOT
- CHANGE BELT AND IDLER PULLEY
更换惰轮、皮带
- CHANGE BELT
更换皮带





INSPECTIONLIST 检查清单-3

TENSION 张力

TENSION SYSTEM 张力系统
POLY V- BELT STRUCTURE 皮带构造
BELT SIDE WORN 侧面磨损
PULLEY BALANCE DEGREE 带轮平行度

PULLEY BEARING INSTALLATION 带轮轴承的安装

BELT CRACK AND SPALLATION 裂缝/散装

STUFF 异物

AGING 老化

POLLUTION 污染

ENGIN OR PARTS IEAK 引擎或部件泄漏

WORKING NOISE 工作噪音

TENSION 张力

PULLEY BALANCE DEGREE 带轮平行度

POLLUTION 污染

■ INSPECTION 每次检查

QUESTION-REASON-REM RDIAL SOLUTION 问题-原因-补救措施



ISSUE-1: BELT SIDE WORN/硬化、磨光侧面

1. TENSION IS MISATKE 张力不正确
2. BELT REINFORCED WIRE DAMAGED BECAUSE OF WRONG INSTALLATION 由于错误安装引起皮带加强部分受损

REM RDIAL SOLUTION / 补救措施

1. CHANGE BELT, SET CORRECT TENSION 更换皮带, 设置正确的张力
2. CHANGE BELT AND INSTALL IT CORRECTLY 更换皮带并正确安装

ISSUE-2: BELT SECTION WORN DISPROPORTIONATELY 截面磨损不均

1. BELT PULLEY INSTALLED BY MISTAKES 带轮未安装正确
2. BELT HIGHLY VIBRABILITY 支带振动过高

REM RDIAL SOLUTION / 补救措施

- CHECK TRANSMISSION SYSTEM 检查传动
- CORRECTLY INSTALLED OF PULLEY POSITION AND CHANGE IT IF NECESSARY; CHANGE BELT 纠正未正确安装的带轮.哪有必要将其更换, 更换皮带
- CHECK TENSION. ADJUST TENSION OR CHANGE BELT IF NECESSARY 检查张力.如有必要重新张紧或更换皮带



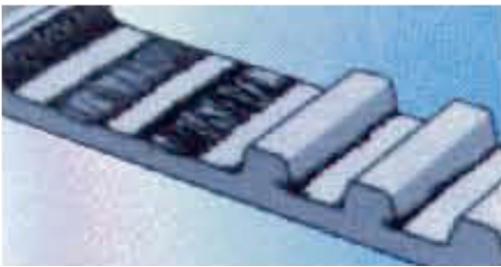
ISSUE-3: BELT WORKING NOISE/皮带工作噪音

1. LOW TENSION 张力过低
2. EXCEED BELT LIFETIME 超过使用寿命

REM RDIAL SOLUTION / 补救措施

- ADJUST TENSION OR CHANGE BELT 重新张紧或更换皮带





ISSUE-4: BELT BASE CRACK AND SPALLATION 皮带基层出现裂缝和散裂

1. BELT TENSION IS TOO HIGH OR LOW
皮带张力过低/高
2. EXCEED IF BELT LIFETIME 超过使用寿命
3. STUFF COME INSIDE BETWEEN BELT AND PULLEY 异物进入

REMRDIAL SOLUTION / 补救措施

- CHANGE BELT, SENT CORRECT TENSION
更换皮带, 设置正确的张力
- 2&3: CHANGE BELT 更换皮带



ISSUE-5: BELT BREAK AFTER SHORT TIME WORKING 短暂工作后皮带即断裂

1. BELT REINFORCED WIRE DAMAGED
BECAUSE OF WRONG INSTALLATION 由于错误安装引起加强部分受损
2. HIGH TENSION 张力过高

REMRDIAL SOLUTION / 补救措施

- CHANGE BELT AND INSTALL IT CORRECTLY
更换皮带并正确安装
- CHANGE BELT, SET CORRECT TENSION
更换皮带, 设置正确张力

ISSUE-6: BELT POLLUTION/ 皮带被污染

1. ENGIN OR ENGIN PARTS LEAK, OIL OR ANTIFREEZE FLUID 引擎或部件漏油(如漏油, 防冻剂泄漏等)

REMRDIAL SOLUTION / 补救措施

- STOP LEAK AND CHANGE BELT
阻止泄漏.更换皮带

ISSUE-7: BELT HARDEN, BELT SIDE WORN (BELT TENSION IS DIFFERENT IN THE SAME DEVICE) 硬化, 磨光侧面(同一装置内皮带间张力不一)

1. PULLEY NOT PARALLEL 带轮不平行
2. BELT REINFORCED WIRE DAMAGED BEC. A USE OF WRONG INSTALLATION 由错误安装引起加强部分受损
3. DEVICE JNSTALLED MISTAKES 装置安装错误

REMRDIAL SOLUTION / 补救措施

- CHECK TRANSMISSION SYSTEM ADJUSTIN. CORRECT INSTALLED OF PULLEY POSITION. AND CORRECTLY INSTALL NEW BELT DEVICE 检查传动, 校正未安装正确的带轮.并正确安装新的皮带装置
- CHANGE BELT AND CORRECTLY INSTALL
更换皮带并正确安装
- ONLY CHANGE ALL SET OF BELT DEVICE
始终更换整套皮带装置

ISSUE-8: 侧面磨损较高/侧面变脆

1. BELT CREEP 打滑过多
2. PULLEY NOT PARALL EL3. PULLEY GROOV WORN 带轮不平行, 带轮槽磨损

REMRDIAL SOLUTION / 补救措施

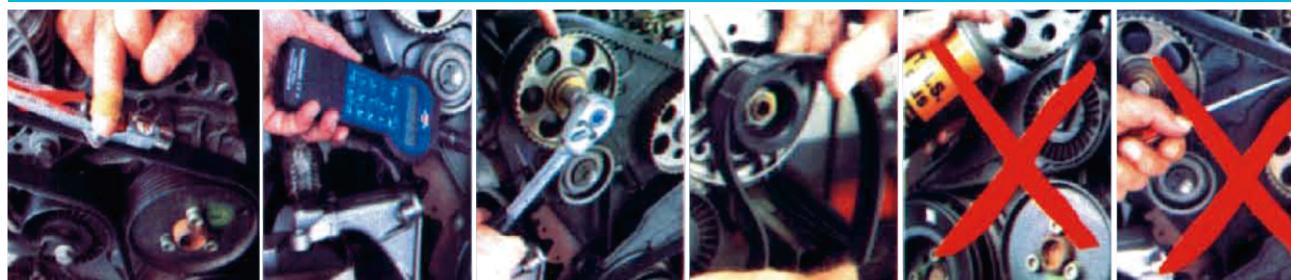
- CHANGE BELT AND SET TENSION CORRECTLY
更换皮带, 设置正确的张力
- CHECK TRANSMISSION SYSTEM, ADJUST IN. CORRECTLY INSTALLED OF PULLEY POSITION, AND CHANGE IT IF NECESSARY
检查传动, 校正未正确安装的滑轮, 如有必要将其更换
- CORRECTLY INSTALL OR CHANGE PULLEY AND BELT 正确安装或更换滑轮, 更换皮带





EASILY SEEN OF ENGIN SPACE. 填好同步带标签。使其清晰可认。然后将其贴在引擎隔间容易看到的地方。

IF ANY TIMING BELT TRANSMISSION DEVICE HAVE ANY PROBLEMS, (LIKE TENSION, GUIDE PULLEY OR GUIDEROLLER), MUST CHANGE ALL OF THESE TRANSMISSION DEVICE 如果同步带传动装置上任一传动部件出现瑕疵(如张力，导轮或导辊)，其它部件也必须更换



SAFTY NOTICE 安全须知

PLEASE ONLY FOLLOW THE VEHICEL MANUF ACTURERS 'INSTALLATION SUGGESTION MUST FOLLOW THE SAFTY INTRODUCTION TO OPERATE THE INSTALLATION.

请始终遵循汽车制造商的安装指示! 务必按照所有安全说明进行操作。

MUST FOLLOWING SAFTY NOTICE TO USE SPECIAL TOOLS TO INSTALL BELT IF NOTICE SUGGESTED. 当说明用特殊工具，安装时务必遵循!

AVOID HURRIEDLY INSTALLATION 避免迫切安装!

AVOID USE SCREWDRIVER. JIMMY OR SAME TOOLS TO INSTALL BELT INTO PULLEYS. 避免用螺丝刀、铁橇或类似物品与皮带安装到带轮上

AVOID PULLEY OR IDLER PULLEY TOUCH THE CAUSTIC CHEMICAL MATERIALS. BELT SHOULD NOT CONTACT WITH ANY OIL OR RESEMBLING MEDIUM.

避免带轮和惰轮接触到腐蚀性化学物品。皮带不应和油或类似介质接触

FILL TIMING BELT STICKER, MAKE IT BE EASILY IDENTIFY.AND PASTE IT AT ANY

STORAGE 存储

TIMING BELT SHOULD BE PUT IN THE DRY AND COOL PLACE FOR LONG TIME STORAGE AND TEMPERATURE SHOULD BETWEEN 15° C-25° C TO KEEP GOOD QUALITY AFTER FEW YEARS.

如果是长时间保存，应将同步带存放于凉爽处。温度在15摄氏度到25摄氏度之间。通过正确方法保存的同步带在数年之后将依然保持其特性，以保护其质量。

INCORRECT STORAGE WILL CHANGE RUBBER PHYSICAL FEATURES, WHICH WAS CAUSED BY OXYGEN, OZONE, ULTIMATE TEMPERATURE, ILLUMINATION, HUMIDITY AND SOLVENT CONDITIONS. 不当存放和错误处理则会使大部分橡胶产品的物理特性发生变化。这些变化可能是由氧气、臭氧、极限温度，光照、潮湿或溶剂等因素引起。

IMPORTANT: TRANSMISSION BELT SHOULD BE STORED WITHOUT TENSION AND WITH ORIGINAL PACKING. IF BELT STORAGE STACKED, WE SUGGEST THAT STACK HEIGHT NOT OVER THAN 300MM AVOID BELT SHAPE CHANGE.

重要说明：传动带使用前应无张紧状态和原始包装的形态保存。如果风扇皮带为叠放保存。建议叠放高度不超过300毫米以免皮带变形。

KINGPOWER – KIT 金霸修理包

MAINTENANCE FACILITY 修理设备

TRANMISSION SYSTEM SAFETY SHOULD BE IN THE FIRST PLACE
传动系统的安全应放在首位

INCORRECT INSTALLATION OF TENSION PULLEY WILL MAKE DAMAGE TO TIMING BELT OR POLY V-BELT, WHICH IS IMPORTANT TO CHANGE BOTH POLY V BELT, THE TENSION AND GUIDE IDLERS TIMELY.

由张紧轮的不正确安装引起的错误皮带张力会对同步带或多楔带造成损害。这就是为何既要及时更换传动带，又要同时更换引导惰轮、张力轮和引导滑轮的原因。

MEANWHILE, THIS HELPS TO AVOID HIGH EXPENSE OF ENGINE DAMAGE
同时这将帮助避免代价高昂的引擎损坏。

SAFETY IMPORTANCE/ 安全第一

WITH DIFFERENT TYPES OF VEHICLE, KINGPOWER KIT DIVIDED INTO TWO PACKS:

根据车辆类型，一套KINGPOWER KIT可包括2套选择：

PACK A: ONE OR TWO KINGPOWER ZRK TIMING BELT
+ TENSION IDLERIN

PACK B: KINGPOWER RBK V-RIBBER BELTS +
TENSION IDLERIN

套餐A：一个或两个同步带和一个张力惰轮

套餐B：KINGPOWER RBK多楔带和一个张力惰轮

A GUIDE IDLER AND/OR A GUIDE ROLLER ARE
ALSO INCLUDED.

引导惰轮和/或引导滑轮有时也包括在整个配套设备中。



OVERVIEW OF THE GLOBAL WIN-WIN FUTURE

纵览全局 共赢未来



台州金霸胶带制造有限公司

TAIZHOU KINGPOWER RUBBER BELT MANUFACTURING CO., LTD

0086-576-83111164
0086-576-83111881

fen@china-fuwei.com
fuwei@china-fuwei.com

008613706541644

www.kingpowerbelt.com

2355858680
2355858688

地址：浙江省三门县珠岙镇下胡
XIAOHU DEVELOPMENT ZONE,ZHUAO,
SANMEN,ZHEJIANG,CHINA